



JULY 1974

Réf. 4609 AN

SPARE PARTS CATALOGUE

SOLEX 4600

CONVENTIONAL MARKS

- Delivery is made by sets of 10 pièces
- Delivery is made by sets of 20 pieces
- Delivery is made by sets of 100 pieces
- When placing an order precise the colour
- *- Threads, pipes, sheaths are sold by meter

IMPORTANT - Each No. of spare part is determined by a number with 10 figures :

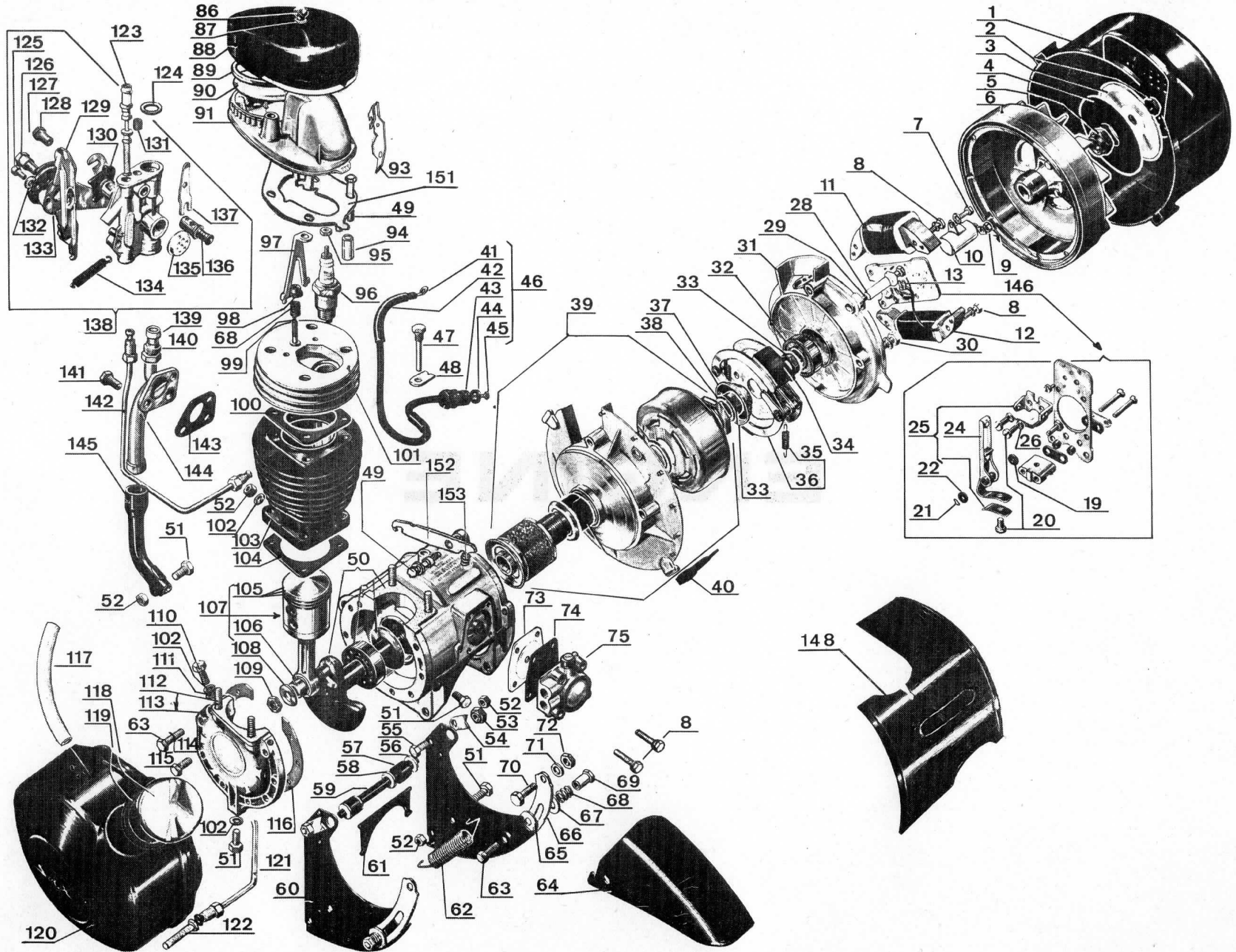
- The first group of 5 FIGURES indicates the basis reference of the part
- The second group of 2 FIGURES allows to determine the colour of the part
- The third group of 3 FIGURES shows the peculiar characteristics of the chosen part.

In some cases, in order to make a choice during the assembly a part can be proposed in different colours. So we have not been in a position to precise the second component in this peculiar cases and we advise you to look at the herebelow correlation table in order to know the complet No.of the part to be ordered, to avoid mistakes.

CORRELATION TABLE "COLOUR"

Code	Colour
00	Natural parts
03	Orange
04	Yellow
05	Black
15	Chromed parts
16	Inox parts
18	White
19	Blue

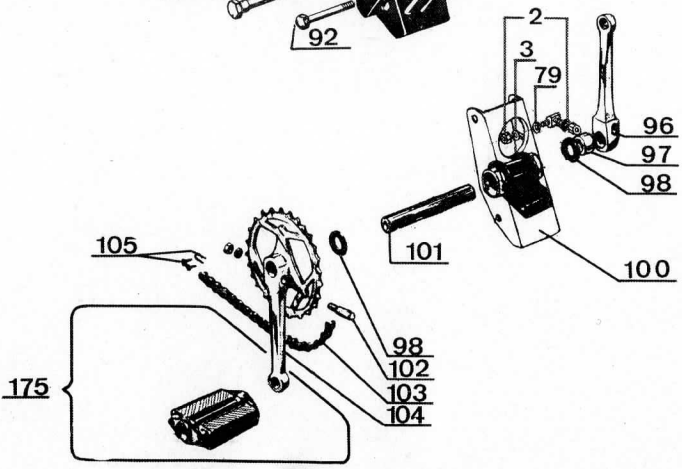
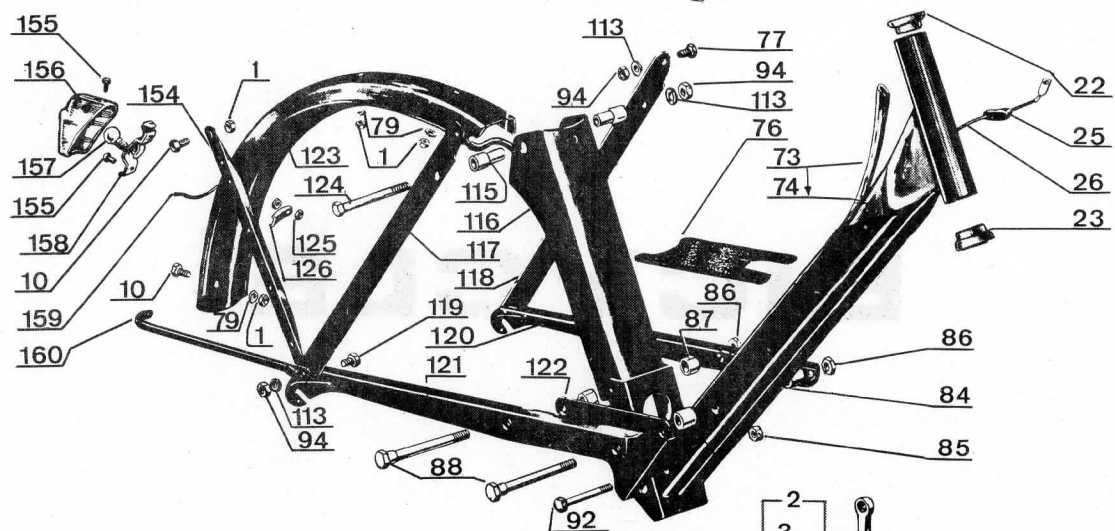
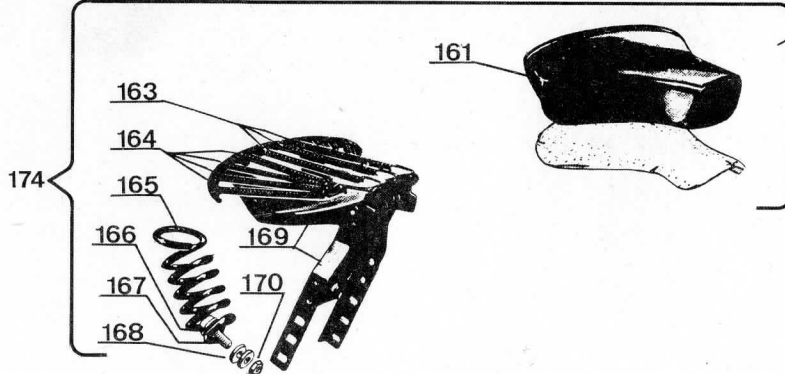
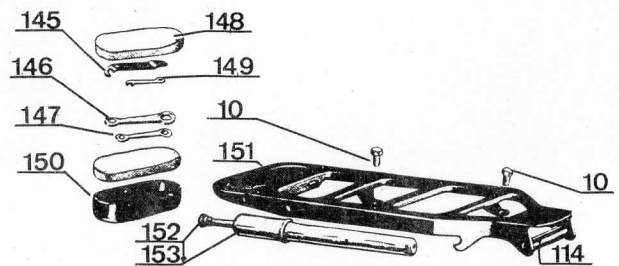
ENGINE



REP.	REFERENCES	DESCRIPTION	REP.	REFERENCES	DESCRIPTION
1	■11111 .. 000	Flywheel cover	46	11660 00 000	Plug lead complete
2	●11797 00 000	Deflector lock-nut	47	●11132 00 000	Drive roller cleaning screw
3	●11794 00 000	Rotor deflector	48	●11131 00 000	Plug lead connecting lug
4	11795 00 000	Rotor gasket	49	●10307 00 000	Screw Ø 6/100 - L.45mm
5	●11796 00 000	Rotor lock-nut	50	13035 00 040	Crankcase with crankshaft
6	11466 00 000	Rotor	51	●00670 00 000	Screw Ø 6/100 - L.10mm
7	●12703 00 000	Washer screw Ø 4/75	52	●00050 00 000	Wide nut Ø 6/100 - H.6
8	●11081 00 000	Fixing screw Ø 4/75 - L. 22mm	53	●50053 00 000	Support plate bolt nut
9	●00056 00 000	Nut Ø 4/75 - H.3,5	54	●11907 00 000	Nut lock
10	11191 00 000	Condenser	55	●11666 00 000	Suspension bolt
11	11117 00 000	Ignition coil	56	●00311 00 000	Outer support washer 6,3 x 15,5 x 1,5
12	11118 00 000	Lighting coil	57	●00320 00 000	Shock-absorber
13	●00925 00 000	Lighting coil terminal	58	●00310 00 000	Inner support washer 8,5 x 16,1 x 1,2
19	●11218 00 000	Contact axis washer	59	●00319 00 000	Engine pivot pin
20	●00959 00 000	Screw Ø4/75 - L. 8mm	60	■11880 .. 000	Engine support R/H complete
21	●11220 00 000	Contact axis ring		■11881 .. 000	Engine support L/H complete
22	●11219 00 000	Contact axis washer	61	11129 00 000	Cover plate
24	12584 00 000	Contact lever	62	11905 00 000	Suspending ring
25	11947 00 000	3-part contact unit	63	●10231 00 000	Fixing screw Ø6/100 - L.20mm
26	●00339 00 000	Washer 4,2 x 8 x 0,5	64	■11388 .. 000	Engine mudguard
28	●11398 00 000	Lighting contact distance piece	65	●00269 00 000	Friction washer (inner) 6,5x20x1,5
29	●11396 00 000	Lighting contact	66	●11128 00 000	Suspension friction plate
30	●12104 00 000	Screw Ø 6/100 - L. 44mm	67	●00270 00 000	Friction washer (outer) 8,5x20x1,5
31	11094 00 000	Stator plate	68	●11169 00 000	Decompression valve and frict.plate spring
32	00778 00 000	Bearing flywheel side	69	●11183 00 000	Friction plate tension nut
33	●10808 00 000	Roller nut	70	10727 00 000	Friction plate bolt
34	●11309 00 000	Clutch pad	71	●11387 00 000	Distance piece 8,2 x 16,4 x 3
35	●11307 00 000	Clutch spring	72	●12057 00 000	Friction plate fixing nut
36	○11853 00 000	Clutch complete	73	●10454 00 000	Pump seating piece
37	○11851 00 000	Sealing cover fitted with gasket	74	□00281 00 000	Fuel pump membrane
38	●13052 00 000	Washer 17,1 x 21,8 x 0,5	75	11470 00 000	Petrol pump
39	12546 00 000	Drive roller and flange	86	●11413 00 000	Air filter cover fix.screw 6/100 - L.12mm
40	□10762 00 000	Cover clip	87	●10612 00 000	Washer
41	●11416 00 000	Plug lead eye	88	■11410 .. 000	Air filter cover
42	*08225.80 000	Insulating tube 7,8 x 9,8	89	●11032 00 000	Filter collar
43	12686 00 000	Threaded terminal	90	○11031 00 200	Air filter
44	●11781 00 000	Terminal ring	91	11366 80 000	Air filter body
45	●11417 00 000	Contact pin	93	12386 00 000	Decompression lever
			94	●11146 00 000	Distance piece 9,3 x 6,3 x 20,7

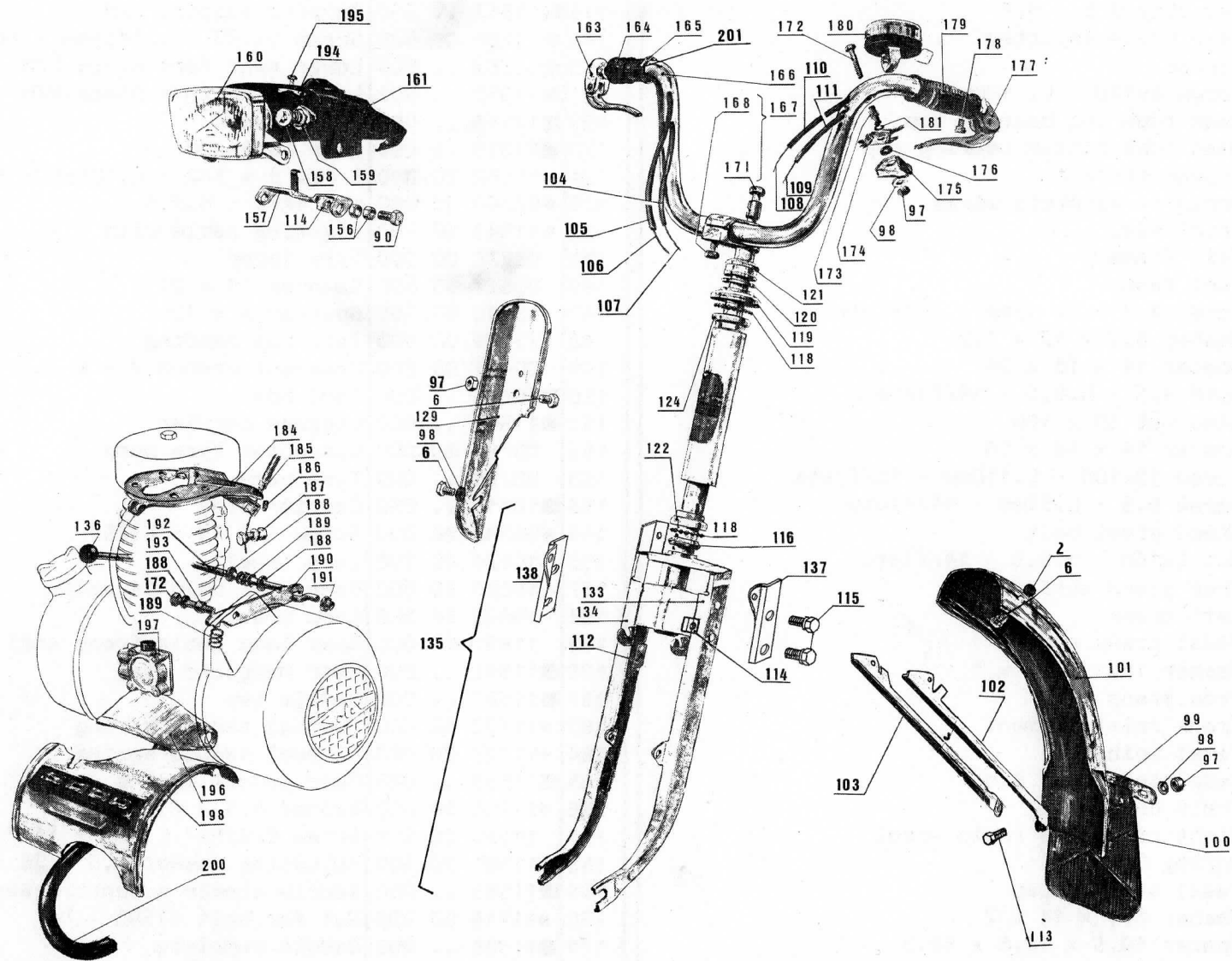
REP.	REFERENCES	DESCRIPTION	REP.	REFERENCES	DESCRIPTION
95	●11472 00 000	Sparking plug terminal nut	133	●11655 00 000	Throttle barrel lever
96	00779 00 202	Sparking plug	134	●11534 00 000	Return spring
97	11879 00 000	Air filter cover support	135	●11493 00 000	Throttle barrel grid
98	●11499 00 000	Decompression valve nut	136	●10533 00 000	Choke assembly
99	●11498 00 000	Decompression valve	137	●10900 00 000	Choke lever
100	□10522 00 000	Cylinder head gasket	138	11651 00 000	Carburettor complete
101	11373 00 000	Cylinder head	139	●10547 00 000	Inlet manifold ring
102	□13099 00 000	Spring washer Ø 6	140	●10551 00 000	Inlet manifold nut
103	10839 00 000	Cylinder	141	●11171 00 000	Manifold fixing screw Ø 6x100 - L. 12mm
104	□00142 00 000	Cylinder base gasket	142	11773 00 000	Fuel return pipe
105	11333 00 000	Piston ring	143	□00408 00 000	Manifold gasket
106	11474 00 000	Connecting rod big end bearing	144	11143 00 000	Inlet/exhaust manifold
107	●10840 00 000	Connecting rod and piston assembly	145	11006 05 000	Exhaust pipe assembly
108	●00307 00 000	Distance washer	146	11120 00 000	Contact beaker, complete
109	●11528 00 000	Crankshaft end nut	148	13260 .. 000	Motor cover
110	●00318 00 000	Fixing screw Ø6/100 - L. 10mm	149	11644 00 000	Tank fixing lug
111	●00231 00 000	Washer 6,2 x 12 x 1,2	150	11946 00 000	Set of gaskets
112	●00134 00 000	Cylinder fixing stud	151	50026 00 000	Cylinder head plate
113	10119 00 000	Crankcase end cover	152	50021 00 000	Motor engaging lever
114	●00413 00 000	Copper washer 6,2 x 10 x 0,5	153	●11169 00 000	Crank spring
115	●00445 00 000	Screw Ø 6x100 - L. 15mm			
116	□10199 00 000	Crankcase end cover gasket			
117	*08236 80 000	Overflow pipe Ø 9x12 - L.90mm			
118	13177 .. 000	Plastic fuel tank cap			
119	*08291 80 000	Fuel tank cap washer			
120	11648 .. 000	Plastic fuel tank			
121	11809 00 000	Fuel suction pipe			
122	13038 00 000	Fuel filter			
123	13039 00 000	Carburettor filter			
124	●10546 00 000	Air filter gasket			
125	●00343 00 000	Bolt Ø 4/75 - L. 75mm			
126	●11496 00 000	Segment fixing bolt			
127	●11650 00 000	Pulley (carburettor)			
128	●00104 00 ...	Petrol jet			
129	11494 00 000	Cable bracket			
130	●11490 00 000	Throttle barrel			
131	10091 00 ...	Air jet			
132	●00411 00 000	Washer 4,2 x 9,8 x 1			

BICYCLE

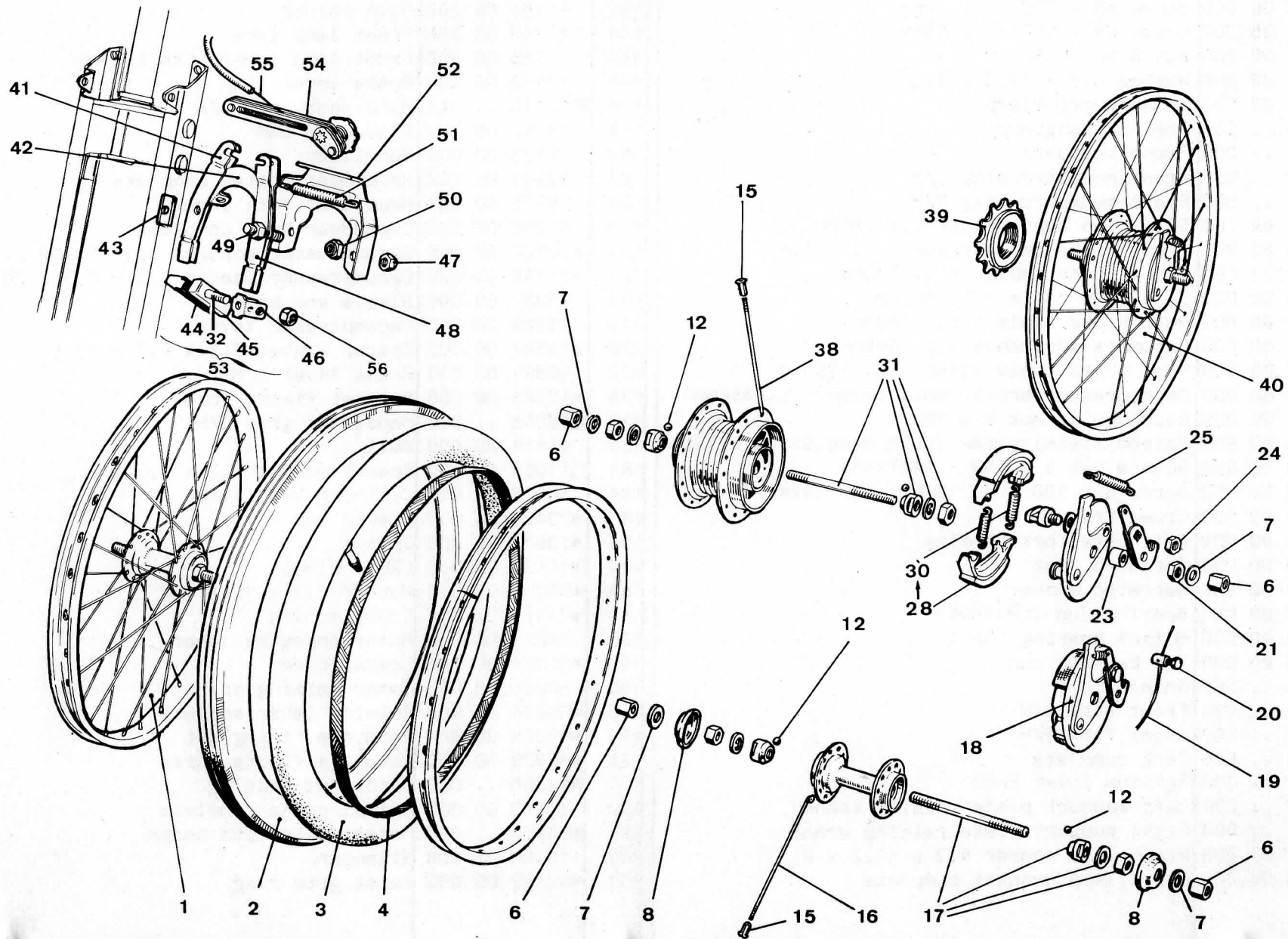


REP	REFERENCES	DESCRIPTION
1	●00051 00 000	Nut thin Ø 6 - H.4
2	●13141 00 000	Rear brake adjuster
3	●10612 00 000	Washer
10	●00670 00 000	Screw 6x100 - L. 10mm
22	10114 00 000	Head tube top bearing cup
23	10113 00 000	Head tube bottom bearing cup
25	11019 00 000	Rubber grommet
26	12877 00 000	Group of electric wires
73	11561 00 000	Joint seal
74	■12695 .. 000	Main frame
76	■11572 .. 000	Foot rest
77	●10401 00 000	Screw Ø 8 - L. 13mm - 14/flats
79	●00231 00 000	Washer 6,2 x 12 x 1,2
84	●11579 00 000	Spacer 14 x 18 x 24
85	●12215 00 000	Nut Ø 9,5 - H.6,5 - 14/flats
86	●10721 00 000	Step nut 10 x 100
87	●11580 00 000	Spacer 14 x 18 x 16
88	10804 00 000	Screw 10x100 - L.110mm - 18/flats
92	●12214 00 000	Screw 9,5 - L.55mm - 14/flats
93	●11253 00 000	Stand pivot bolt
94	●00634 00 000	Nut 8x100 - H.6,5 - 14/flats
95	11916 00 000	Prop stand spring
96	11585 00 000	Left crank
97	●10736 00 000	Pedal crank spacer
98	●10764 00 000	Washer 16,1 x 23 x 1
99	11562 00 000	Prop stand
100	12770 05 000	Crank reinforcement
101	10696 00 000	Pedal spindle
102	●00738 00 000	Complete cotler pin
103	11779 00 200	Chain 83 links
104	11778 00 000	Right crank and chain wheel
105	●00776 00 000	Spring link
108	00747 00 000	Pedal spindle cap
113	●00636 00 000	Washer 8,1 x 14 x 2
114	●11581 00 000	Spacer 10,5 x 13,5 x 58,2
115	●11668 00 000	Linkage
116	■11555 .. 000	Saddle mounting
117	■11556 .. 000	Carrier support R/H

REP	REFERENCES	DESCRIPTION
118	■11557 .. 000	Carrier support L/H
119	■11204 00 000	Screw 8x100 - L.14,5mm - 14/flats
120	■11553 .. 000	Lower rear fork blade L/H
121	■11552 .. 000	Lower rear fork blade R/H
122	■11558 .. 000	Chain guard
123	■11910 .. 000	Rear Mudguard
124	11582 00 000	Screw 8 x 100 - L.109mm - 14/flats
125	●00340 00 000	Nut 4x75 - H.2,5
126	●11943 00 000	Lighting cable clip
145	00775 00 000	Tyre lever
146	00867 00 000	Spanner 14 x 21
147	10310 00 000	Spanner 9 x 12
148	11479 00 000	Tool box padding
149	00401 00 000	Crescent wrench 7 x 9
150	■10610 .. 000	Tool box
151	■11554 .. 000	Luggage carrier
152	00769 00 000	Connector tyre pump
153	00768 .. 000	Tyre pump
154	■10715 .. 000	Carrier stay
155	●00343 00 000	Screw 4 x 75 - L.75
156	10824 00 200	Lamp shell
157	10883 00 000	Rear lamp bulb 14 volts
158	10829 00 200	Lamp bracket
159	11691 00 000	Rear lamp cable (rear end)
160	■11912 .. 000	Rear mudguard stay
161	■11587 .. 000	Saddle top
163	●11722 00 000	Central saddle spring
164	●11723 00 000	Lateral saddle spring
165	■11589 .. 000	Rear saddle spring
166	●11718 00 000	Washer 8,5 x 20 x 2
167	11590 00 000	Screw 8x125 - L. 25 - 14/flats
168	●11591 00 000	Adjusting washer 8,5 x 25 x 3
169	■11565 .. 000	Saddle cradle support assembly
170	●11719 00 000	Nut for bolt 11590
174	■11586 .. 000	Saddle complete
175	{00741 01 220	Right pedal
	{00741 01 210	Left pedal



REP	REFERENCES	DESCRIPTION	REP.	REFERENCES	DESCRIPTION
2	●00051 00 000	Nut Ø6 - H.4	158	11175 00 000	Front lamp bulb
6	●00670 00 000	Screw Ø6 x 100 - L. 10mm	159	41151 00 200	Bulb holder
90	●40614 00 000	Screw Ø8 x 100 - L. 16mm	160	41149 00 200	Front lamp lens
97	●00788 00 000	Nut Ø 6 - H.5	161	41150 00 200	Front lamp cover with switch
98	●11793 00 000	Washer 6,5 x 17,3 x 1,5	163	12178 00 000	Brake lever R/H
99	11942 00 000	Splashguard clamp	164	■12146 .. 000	Handlebar grip R/H
100	■10584 .. 000	Grey splashguard	165	12145 00 000	Slow down cam
101	■11941 .. 000	Front mudguard	166	41475 00 000	Handlebar
102	■10966 .. 000	Front mudguard stay L/H	167	12241 00 000	Handlebar bracket complete
103	■10965 .. 000	Front mudguard stay R/H	168	20575 00 000	Handlebar lock screw
104	*08258 80 000	Slow-down cable cover L.: 500mm	171	41242 00 000	Expandeur bolt complete
105	*10270 80 000	Front brake cable cover - L. 735mm	172	●10307 00 000	Decompressor control bolt 6x100 L. 45mm
106	50061 00 000	Front brake cable - L. 910mm	173	●11146 00 000	Decompressor spacer 6,3 x 9,3 x 20,7
107	50063 00 000	Slow-down cable - L. 690mm	174	41387 00 000	Sleeve end bracket
108	12979 00 000	Rear brake cable - L. 1740mm	175	41303 00 000	Decompressor lever
109	50071 00 000	Decompressor cable - L. 440mm	176	●11541 00 000	Spacer washer 6,3 x 9,3 x 12,5
110	*10270 80 000	Rear brake cable cover - L. 1155mm	177	12341 00 000	Brake lever L/H
111	*08258 80 000	Decompressor brake cable cover - L. 350mm	178	●12183 00 000	Bracket fixing screw
112	●11661 00 000	Rectangular nut 6 x 100	179	■12345 .. 000	Handlebar grip L/H
113	●10266 00 000	Bottom fixing screw front mudg.6x100 L.12mm	180	41116 00 000	Bell
114	●00803 00 000	Square nut 8 x 100 - 14/flats	181	□11089 00 000	Spacer washer 6,3 x 9,3 x 3
115	●12072 00 000	Screw 8 x 100 - L. 13mm - 13/flats	184	50026 00 000	Cylinder head plate
116	11937 00 000	Crown frame	185	●20485 00 000	Sleeve end
118	11675 00 000	Ball cage fork bearing	186	●10678 00 000	Spring
119	11939 00 000	Threaded seat	187	●13108 00 000	Cable clamp
120	12273 00 000	Serrated washer	188	●00231 00 000	Washer 6,2 x 12 x 1,2
121	11940 00 000	Bearing cup lock-nut	189	●11169 00 000	Crank spring
122	10113 00 000	Bottom bearing cup	190	50021 00 000	Motor engaging lever
124	10114 00 000	Top bearing cup	191	●50124 00 000	Crank guide
129	■10969 .. 000	Shield	192	50025 00 000	Motor raising crank
133	■10954 .. 000	Front fork L/H	193	●50030 00 000	Raising lever spacer
134	■10953 .. 000	Front fork R/H	194	●41326 00 000	Parabola fixing nut
135	■10965 .. 000	Fork complete	195	●41325 00 000	Parabola fixing screw
136	■50031 .. 000	Raising lever knob	196	■11388 .. 000	Motor mud shield
137	■10055 .. 000	Left support plate raising crank	197	11470 00 000	Pétrol pompe complete
138	■12901 .. 000	Right support plate raising crank	198	■13260 .. 000	Motor cover with badge
156	●12251 00 000	Front lamp spacer 8,2 x 11,2 x 3	200	11006 05 000	Silencer
157	12505 00 000	Front lamp bracket complete	201	●12182 00 000	Twist grip ring



REP.	REFERENCES	DESCRIPTION	REP.	REFERENCES	DESCRIPTION
1	12683 00 000	Front wheel, complete	38	<input type="checkbox"/> 13084 00 000	Rear wheel hub - l.; 192mm
2	11003 00 000	Tyre 1,75 x 19 y	39	10759 00 000	Free wheel 16 teeth
3	10996 00 000	Inner tube 550	40	11699 00 000	Rear wheel, complete
4	10997 00 000	Rim tape	41	● 10948 00 000	Right brake arm
6	● 00862 00 000	Wheel nut 9,5 x 100 - 13/flats	42	10947 00 000	Brake spacer
7	● 12120 00 000	Washer 10 x 17 x 2	43	● 11661 00 000	Nut 6 x 100
8	● 00591 00 000	Hub cap	44	<input type="checkbox"/> 00772 00 000	Brake shoe block
12	10404 00 000	Ball bearing Ø 6,35	45	● 10921 00 000	Brake housing
15	<input type="checkbox"/> 41352 00 000	Spoke nipple	46	● 10919 00 000	Brake shoe clamp
16	<input type="checkbox"/> 13083 00 000	Front spoke L. : 218mm	47	● 00788 00 000	Nut 6 x 100 - H.5 - 9/Flats
17	00724 00 000	Front hub spindle complete	48	● 10949 00 000	Left brake arm
18	12361 00 000	Brake action plate complete	49	50054 00 000	Brake stirrup spindle
19	12979 00 000	Rear brake cable L.: 1740mm	50	● 50055 00 000	Brake lock-nut
20	● 13108 00 000	Cable clamp	51	● 10750 00 000	Front brake return spring
24	11752 00 000	Cam nut	52	■ 10946 .. 000	Brake housing
25	● 11807 00 000	Rear brake return spring	53	● 12662 00 000	Brake block assembly
28	12355 00 000	Brake block assembly	54	10338 00 000	Brake bar assembly
30	● 11746 00 000	Brake shoe spring	55	50061 00 000	Front brake cable L.: 910mm
31	11737 00 000	Rear hub axle, complete	56	00050 00 000	Nut Ø6x100 - H.6 - 9/flats
32	10920 00 000	Front brake shoe bolt			